

## HOLLOW TIE RAILROAD SWITCHING ASSEMBLY

### BACKGROUND OF THE INVENTION

#### Field of the Invention

The present invention relates generally to railroad track switches and,  
5 more particularly, to a switching assembly including a linkage that extends at least partially through a pair of hollow ties.

#### Description of the Related Art

Railroad switching systems are generally understood by person skilled  
10 in the art. A typical railroad switch would include a plurality of rail ties upon which are mounted a pair of stationary stock rails, a pair of movable rails, and a switch machine. The typical switch also includes some type of linkage system operatively extending between the switch machine and the movable rails. The rail ties are disposed upon a bed of ballast, such as loose stone, which must be compacted  
15 periodically to maintain support of the railroad switch. Automated equipment is available to perform such compaction.

Each movable rail terminates at a sharpened point. The points are positioned directly above a rail tie to provide support for the points since the points are at the leading edges of the movable rails and are directly engaged by the wheels of  
20 railroad trains. At least a portion of the linkage apparatus must be connected directly with a track point for known reasons. Since known conventional rail ties are of a solid configuration, portions of the linkage that are connected with the track points must be custom bent to extend from the track point, to bend around the exterior of the rail tie, and to extend through the spaces between the rail ties into operative  
25 engagement with the switch machine. The spaces between the rail ties are referred to as "cribs".

Such complex-bent linkage components are expensive to manufacture. Additionally, the ballast in the cribs through which the linkage components extend must be packed by hand during a packing operation to avoid damaging the linkage  
30 components. Moreover, since the accumulation of ice and the like within the ballast

can cause the ballast material to freeze, linkage components extending through the ballast can become difficult to move under freezing conditions.

It is thus desired to provide an improved switching assembly of a railroad switch that is relatively simpler and less expensive to manufacture, that does not require expensive maintenance such as hand packing of ballast, and that is resistant to the effects of freezing. The switching assembly preferably would be capable of use in conjunction with numerous different track configurations, and thus be highly adjustable.

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#### SUMMARY OF THE INVENTION

An improved switching assembly of a railroad switch meets these and other needs. An improved switching assembly in accordance with the present invention includes a pair of hollow ties, a pair of supports, and a linkage. The linkage advantageously extends generally through the hollow ties, whereby the cribs between adjacent hollow and/or rail ties are generally free of linkage components, and the ballast in the cribs can be compacted with known automated machinery. The linkage includes a number of lugs and a number of rods, with the rods each being formed from standard bar stock and threaded, with the linkage configuration avoiding the need to custom bend any of the rods. The hollow ties are formed from generally available standard box section steel, as are the supports. Each hollow tie, including its support, is separate from the other hollow tie with its associated support, whereby the spacing between the hollow ties can be varied in accordance with the pitch of the other rail ties of the railroad switch. Each hollow tie can include a heater within the interior thereof to overcome the effects of freezing. The switching assembly advantageously is highly adjustable, which makes it suitable for use in numerous different track configurations.

Accordingly, an aspect of the present invention is to provide an improved switching assembly and resulting railroad switch providing cribs upon which automated compaction, *i.e.*, tamping, can be performed.

60 Another aspect of the present invention is to provide an improved switching assembly and resulting railroad switch, the function of which is not resisted by ballast or freezing conditions.

65 Another aspect of the present invention is to provide an improved switching assembly having a great degree of adjustability and variability to permit it to be employed in conjunction with numerous different types of railroad switches.

Another aspect of the present invention is to provide an improved switching assembly that is sufficiently adjustable that the various rods thereof can be formed out of generally available bar stock without the need for forming bends in such bar stock.

70 Another aspect of the present invention is to provide an improved switching assembly having a pair of hollow ties and a linkage, with substantial portions of the linkage extending through the hollow ties.

75 Another aspect of the present invention is to provide an improved switching assembly having a linkage and a pair of hollow ties, with the hollow ties each including a first portion and a second portion that can be installed independently should the need arise, such as in tunnels and the like where limited clearance is available.

80 Another aspect of the present invention is to provide an improved switching assembly having a pair of hollow ties that are positionable independently of one another in order to replicate the pitch of the other rail ties of the railway.

Another aspect of the present invention is to provide an improved switching assembly that can be retrofitted into numerous different types of existing railroad switches.

85 Accordingly, an aspect of the present invention is to provide an improved linkage that is structured to operatively extend between a railroad switch machine and a pair of movable rails of a railroad switch, in which the general nature of the linkage can be stated as including a pair of first rail lugs, a pair of second rail lugs, an operating spread rod, an operating lug, an operating connecting rod, a lock spread rod, a lock lug, a lock connecting rod, a point detector lug, and a point detector connecting rod. One of the first rail lugs and one of the second rail lugs are structured

to be operatively connected with one of the movable rails, and the other of the first rail lugs and the other of the second rail lugs are structured to be operatively connected with the other of the movable rails. The operating spread rod adjustably extends between the first rail lugs. The operating lug is structured to be connected with an operating rod of the railroad switch machine. The operating connecting rod adjustably extends between the one of the first rail lugs and the operating lug. The lock spread rod adjustably extends between the second rail lugs. The lock lug is structured to be connected with a lock rod of the railroad switch machine. The lock connecting rod adjustably extends between the one of the second rail lugs and the lock lug. The point detector lug is structured to be connected with a point detector rod of the railroad switch machine. The point detector connecting rod adjustably extends between the one of the second rail lugs and the point detector lug. The operating spread rod, the operating connecting rod, the lock spread rod, the lock connecting rod, and the point detector connecting rod are each substantially straight and at least partially threaded.

Another aspect of the present invention is to provide an improved switching assembly that is structured to be a part of a railroad switch having a switch machine, a pair of stock rails, a pair of movable rails, and a plurality of rail ties, with the switch machine including a frame, an operating rod, a lock rod, and a point detector rod, with the stock rails and the movable rails being disposed on the rail ties, and with the rail ties generally being spaced from one another at a given pitch, in which the general nature of the switching assembly can be stated as including a first hollow tie, a first support, a second hollow tie, a second support, and a linkage. The first support is mounted to the first hollow tie, and the second support is mounted to the second hollow tie. The first and second hollow ties are positionable at the given pitch with respect to one another and are structured to be positionable at the given pitch with respect to the rail ties. The first and second hollow ties are structured to have the pair of stock rails disposed thereon. The first and second supports are structured to have the switch machine mounted thereon. The linkage is structured to operatively extend between the railroad switch machine and the pair of movable rails of the railroad switch. The linkage includes a pair of first rail lugs, a pair of second

125 rail lugs, an operating spread rod, an operating lug, an operating connecting rod, a lock spread rod, a lock lug, a lock connecting rod, a point detector lug, and a point detector connecting rod. One of the first rail lugs and one of the second rail lugs are  
125 structured to be operatively connected with one of the movable rails, and the other of the first rail lugs and the other of the second rail lugs are structured to be operatively connected with the other of the movable rails. The operating spread rod adjustably extends between the first rail lugs. The operating lug is structured to be connected with the operating rod of the railroad switch machine. The operating connecting rod  
130 adjustably extends between the one of the first rail lugs and the operating lug. The lock spread rod adjustably extends between the second rail lugs. The lock lug is structured to be connected with the lock rod of the railroad switch machine. The lock connecting rod adjustably extends between the one of the second rail lugs and the lock lug. The point detector lug is structured to be connected with the point detector rod of  
135 the railroad switch machine. The point detector connecting rod adjustably extends between the one of the second rail lugs and the point detector lug. The operating connecting rod and the operating lock rod extend generally through the first hollow tie. The lock spread rod, the lock connecting rod, and the point detector connecting rod extend generally through the second hollow tie. The operating spread rod, the  
140 operating connecting rod, the lock spread rod, the lock connecting rod, and the point detector connecting rod are each substantially straight and at least partially threaded.

#### BRIEF DESCRIPTION OF THE DRAWINGS

145 A further understanding of the invention can be gained from the following Description of the Preferred Embodiment when read in conjunction with the accompanying drawings in which:

Fig. 1 is a perspective view of an improved railroad switch that incorporates an improved switching assembly in accordance with the present invention;

150 Fig. 2 is a top plan view of the railroad switch of Fig. 1;  
Fig. 3 is a perspective view of a linkage of the switching assembly of Fig. 1; and

Fig 4. is a perspective view of a portion of the linkage of Fig. 3.  
Similar numerals refer to similar parts throughout the specification.

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#### DESCRIPTION OF THE PREFERRED EMBODIMENT

An improved railroad switch 4 is depicted generally in Figs. 1 and 2. The improved railroad switch 4 includes an improved switching assembly 32 in accordance with the present invention, as will be discussed below. Other than 160 including the improved switching assembly 32 of the present invention, the railroad switch 4 is generally of a conventional configuration and includes a plurality of rail ties 8, a first stock rail 12, a second stock rail 16, a first movable rail 20, a second movable rail 24, and a switch machine 28. The first and second movable rails 20 and 24 are movable between a first position in which the first movable rail 20 is engaged 165 with the first stock rail 12, such as is depicted generally in Fig. 1, and a second position in which the second movable rail 24 is engaged with the second stock rail 16 (not expressly depicted herein). As is understood in the relevant art, the second movable rail 24 is disengaged from the second stock rail 16 in the first position, and the first movable rail 20 is disengaged from the first stock rail 12 in the second 170 position. As will be described in greater detail below, the switching assembly 32 operatively extends between the first and second movable rails 20 and 24 and the switch machine 28.

The switching assembly 32 includes a first hollow tie 36, a first support 40, a second hollow tie 44, a second support 48, and a linkage 52. The first support 40 is attached to the first hollow tie 36, and the second support 48 is attached to the second hollow tie 44. The attached first hollow tie and support 36 and 40 are movable independently of the attached second hollow tie and support 44 and 48, which advantageously permits the first and second hollow ties 36 and 44 to be spaced from one another at the same pitch as the spacing of the rail ties 8. The switch 180 machine 28 is mounted to the first and second supports 40 and 48, and is positioned thereon as needed to provide proper alignment with the linkage 52, as will be described in further detail below.

185        The first hollow tie 36 includes an interior 54, and the second hollow tie 44 includes an interior 58. The linkage 52 can be said to extend generally through the interiors 54 and 58 of the first and second hollow ties 36 and 44, although it is noted that certain components of the linkage 52 extend outward from the interiors 54 and 58 to the exterior of the first and second hollow ties 36 and 44.

190        The switch machine 28 includes a frame 56, an operating rod 60, a pair of lock rods 64, and a point detector rod 68. The operating, lock, and point detector rods 60, 64, and 68 are disposed on the frame 56 and function in a known fashion.

195        As can be understood from Figs. 1-3, the linkage 52 includes a pair of first rail lugs 72 and 76, a pair of second rail lugs 80 and 84, an operating spread rod 88, an operating connecting rod 92, an operating lug 96, a lock spread rod 100, a lock connecting rod 104, a lock lug 108, a point detector connecting rod 112, and a point detector lug 116. The first rail lugs 72 and 76 are mirror images of one another, and the second rail lugs 80 and 84 are likewise mirror images of one another. This promotes versatility by permitted the linkage 52 to be configured as a mirror image of Fig. 3.

200        As is best shown in Figs. 1 and 2, the first and second rail lugs 72 and 80 are affixed to the first movable rail 20 with appropriate fasteners (not shown for purposes of clarity) such as bolts and the like. The first and second rail lugs 76 and 84 are affixed to the second movable rail 24 with similar fasteners (again not shown for purposes of clarity). The second rail lugs 80 and 84 are connected with the first and second movable rails 20 and 24, respectively, at the points thereof.

205        The operating spread rod 88 adjustably extends between the first rail lugs 72 and 76. The operating connecting rod 92 adjustably extends between the first rail lug 72 and the operating lug 96. As can be understood from Fig. 2, the operating lug 96 is connected with the operating rod 60 of the switch machine 28. The operating lug 96 is a lost motion device including springs and is configured to convert the fixed travel of the operating rod 60 into an appropriate distance of travel for the first and second movable rails 20 and 24 between the aforementioned first and second positions. The operating rod 60 of the switch machine 28 provides the energy to shift the first and second movable rails 20 and 24 between the first and second positions,

and the operating spread and connecting rods 88 and 92 transfer such energy to the  
215 first and second movable rails 20 and 24. The operating spread and connecting rods  
88 and 92 generally extend through the interior 54 of the first hollow tie 36.

The lock spread rod 100 adjustably extends between the second rail  
lugs 80 and 84. The lock connecting rod 104 adjustably extends between the second  
rail lug 80 and the lock lug 108. As can be understood from Figs. 1 and 2, the lock  
220 lug 108 is mounted to the lock rods 64 of the switch machine 28. As is understood in  
the relevant art, the switch machine 28 locks the lock rods 64 in a given position that  
corresponds with the first position or the second position of the first and second  
movable rails 20 and 24. The lock spread and connecting rods 100 and 104 transfer  
the locking function from the lock rod 64 to the first and second movable rails 20 and  
225 24.

The point detector connecting rod 112 adjustably extends between the  
second rail lug 80 and the point detector lug 116. As can be understood from Figs. 1  
and 2, the point detector lug 116 is mounted to the point detector rod 68 of the switch  
machine 28. In a known fashion, the point detector rod 68 indicates to the switch  
230 machine 28 the position of the point of the first movable rail 20, and the point detector  
connecting rod 112 transfers such condition to the point detector rod 68. The lock  
spread and connecting rods 100 and 104 and the point detector connecting rod 112  
generally extend through the interior 58 of the second hollow tie 44.

As can be understood from Fig. 2, the switch machine 28 is positioned  
235 on the first and second supports 40 and 48 such that the operating, lock, and point  
detector rods 60, 64, and 68 of the switch machine are generally aligned with the  
operating, lock, and point detector lugs 96, 108, and 116, respectively, of the linkage  
52. In this regard, the switch machine 28 is positioned on the first and second  
supports 40 and 48 in order to achieve such alignment, and the switch machine 28 is  
240 then attached to the first and second supports 40 and 48.

Such adjustability and alignability permit the operating spread and  
connecting rods 88 and 92, the lock spread and connecting rods 100 and 104, and the  
point detector connecting rod 112 to be formed from straight standard bar stock that is  
cut to length and is at least partially threaded. The operating spread and connecting

245 rods 88 and 92, the lock spread and connecting rods 100 and 104, and the point detector connecting rod 112 are substantially straight, and thus substantially free of bends. Such straightness obviates the need for custom bending of such members, which reduces the cost thereof and correspondingly increases the versatility thereof.

250 The operating spread rod 88 has a first threaded end 120, a second threaded end 124, and a plurality of nuts 128 that are threadably cooperable therewith. The first threaded end 120 is mounted to the first rail lug 72 with a plurality of the nuts 128. The threadability of the nuts 128 on the first threaded end 120 permits the first threaded end 120 to be adjustable with respect to the first rail lug 72 prior to final tightening of the nuts 128. Specifically, two pairs of the nuts 128 connect the first threaded end 120 with the first rail lug 72. The nuts 128 are provided in pairs so that one nut 128 of each pair serves as a jam nut for the other nut 128 of the pair, and this configuration is common to the other rods of the linkage 52. The second threaded end 124 is similarly mounted with a plurality of the nuts 128 to the first rail lug 76 and is adjustable with respect thereto prior to final tightening of the corresponding nuts 128.

260 The operating connecting rod 92 includes a first threaded end 132, a second threaded end 136, and a plurality of nuts 140 that are threadably cooperable therewith. The first threaded end 132 is adjustably mounted to the operating lug 96, and the second threaded end 136 is similarly adjustably mounted with a plurality of the nuts 140 to the first rail lug 72.

265 The lock spread rod 100 similarly includes a first threaded end 144, a second threaded end 148, and a plurality of nuts 152 that are threadably cooperable therewith. The lock spread rod 100 extends between and is adjustably mounted to each of the second rail lugs 80 and 84 prior to final tightening of the nuts 152 on the first and second threaded ends 144 and 148, respectively.

270 The lock connecting rod 104 includes a first threaded end 156, a second threaded end 160, and a plurality of nuts 164 that are threadably cooperable therewith. The first threaded end 156 is adjustably mounted to the lock lug 108, and the second threaded end 160 is adjustably mounted to the second rail lug 80, with the first and second threaded ends 156 and 160 each being adjustable prior to final tightening of the nuts 164.

The point detector connecting rod 112 includes a first threaded end 168, a second threaded end 172, and a plurality of nuts 176 that are threadably cooperable therewith. The first threaded end 168 is adjustably mounted to the point detector lug 116, and the second threaded end 172 is adjustably mounted to the 280 second rail lug 80, with the first and second threaded ends 168 and 172 each being adjustable prior to final tightening of the nuts 176.

It thus can be seen that the spread, *i.e.*, the spacing, between the first rail lugs 72 and 76, and thus between the first and second movable rails 20 and 24, can be adjusted by the operating spread rod 88 independently of any adjustment of the 285 operating connecting rod 92. In the depicted exemplary embodiment, this is because the operating spread rod 88 and the operating connecting rod 92 extend through and are mounted to different, *i.e.*, separate, holes formed on the first rail lug 72.

Similarly, the spread between the second rail lugs 80 and 84, and thus between the first and second movable rails 20 and 24, is adjustable independently of 290 any adjustment of the lock connecting rod 104 and/or the point detector connecting rod 112. In the exemplary depicted embodiment, this is because the lock spread rod 100, the lock connecting rod 104, and the point detector connecting rod 112 extend through and are mounted to separate holes on the second rail lug 80.

The first rail lug 72 includes a body 180 and a plate 184. The 295 operating spread and connecting rods 88 and 92 extend through and are attached to separate holes formed in the body 180. The plate 184 is affixed to the first movable rail 20. The elongated slot formed in the plate 184 contributes to the versatility in positioning the first rail lug 72 on the first movable rail 20.

The first rail lug 76 similarly includes a body 188 and a plate 192. The 300 operating spread rod 88 is mounted to the body 188, and the plate 192 is attached to the second movable rail 24.

The second rail lug 84 likewise includes a body 196 and a plate 200. The lock spread rod 100 is attached to the body 196, and the plate 200 is attached to the second movable rail 24.

305 The second rail lug 80 includes a body 204 and a plate 208. The plate 208 is attached to the first movable rail 20. As is best shown in Fig. 4, the body 204

includes a first mounting hole 220, a second mounting hole 224, and a third mounting hole 236 formed therein.

As can be understood from Figs. 3 and 4, the lock spread rod 100  
310 extends through the first mounting hole 220 and is mounted thereto with the nuts 152. The lock connecting rod 104 extends through the second mounting hole 224 and is mounted thereto with the nuts 164. The point detector connecting rod 112 extends through the third mounting hole 236 and is mounted thereto with the nuts 176. It thus can be understood that the lock spread rod 100, the lock connecting rod 104, and the  
315 point detector connecting rod 112 are each mounted to separate holes on the second rail lug 80, and each is independently adjustable thereon prior to the final tightening of the respective nuts thereof.

The configuration of the second rail lug 80 thus provides an indication of the adjustability of the various components of the linkage 52 with respect to one  
320 another, and also indicates the versatility of the switching assembly 32 for use in association with numerous different railroad switches. As set forth above, the adjustability of the positioning of the switch machine 28 on the first and second supports 40 and 48 permits an advantageous alignment whereby the various rods of the linkage 52 can be formed out of conventional straight bar stock without the need  
325 for custom bending, which is also advantageous for the reasons set forth above.

As is best shown in Figs. 1 and 2, the first hollow tie 36 includes a first portion 240 and a second portion 244 that are connected with one another at a flanged region with a plurality of fasteners 248 which, in the exemplary embodiment, are in the form of nuts and bolts. The first portion 240 includes an access hole 252 formed  
330 therein, and the second portion 244 includes an access hole 256 formed therein. The first portion 240 includes a notched tie plate 260 upon which the first stock rail 12 and the first movable rail 20 are disposed. The second portion 244 includes a notched tie plate 264 disposed thereon, with the second stock rail 16 and the second movable rail 24 being disposed on the notched tie plate 264. It is noted that while the first and  
335 second stock rails 12 and 16 are stationarily disposed on the notched tie plates 260 and 264, respectively, the first and second movable rails 20 and 24 are movably disposed on the notched tie plates 260 and 264, respectively. The first hollow tie 36

340 additionally includes an insulation sheet 268 interposed between the first and second portions 240 and 244 to provide electrical insulation therebetween. The fasteners 248 similarly extend through insulating structures to provide electrical isolation between the first and second portions 240 and 244. The first hollow tie 36 additionally includes a heater 272 within the interior 54 to resist the formation of ice on or within the first hollow tie 36 and to resist freezing of the linkage 52. The heater 272 is, however, optional.

345 The second hollow tie 44 is substantially identical to the first hollow tie 36 and, in practice, likely will be interchangeable therewith. In this regard, therefore, the second hollow tie 44 similarly is configured to include a first portion 276 and a second portion 280 fastened together with a plurality of fasteners 284 but electrically insulated from one another by an insulation sheet 304 and by other insulating structures about the fasteners 284. The first and second portions 276 and 280 each include an access hole 288 and 292, respectively, formed therein, and likewise each include a notched tie plate 276 and 300, respectively, disposed thereon. A heater 308 is disposed within the interior 58 of the second hollow tie 44.

355 By configuring the first and second hollow ties 36 and 44 to be two-part members, the first portions 240 and 276 can be disposed under the first stock rail 12 and the first movable rail 20 independently of the second portions 244 and 280 being received under the second stock rail 16 and the second movable rail 24, and vice-versa. This advantageous configuration permits the first and second hollow ties 36 and 44 to be installed in applications having limited lateral room, such as within a tunnel.

365 As is best understood from Fig. 1, the elongated portions of the first hollow tie 36 are formed out of a length of material, such as lengths of conventional steel box section, and include a bottom web 312, a top web 316, and a pair of side webs 320 and 324. The bottom and top webs 312 and 316 each extend between both of the side webs 320 and 324. The access holes 252 and 256 are formed in the top web 316 of the first hollow tie 36. The second hollow tie 44 is similarly configured.

The first support 40 is formed of a length of material which, as in the depicted embodiment, may be of a box section and, in particular, includes a support

370 web 328 and a mounting web 332, with the support web 328 being mounted to the side web 320, and with the mounting web 332 being attached to the support web 328. The switch machine 28 is mounted on the mounting web 332 and the corresponding mounting web of the second support 48.

375 While not expressly depicted herein, the switching assembly 32 may, and likely will, include covers disposed over the access holes 252, 256, 288, and 292 to resist the entry of the ballast material into the interiors 54 and 58 of the first and second hollow ties 36 and 44. Similarly, the open regions of the first portions 240 and 276 within which the operating lug 96 and the lock and point detector lugs 108 and 116, respectively, are disposed likewise may, and likely will, include appropriate covers disposed thereon that resist the entry of ballast material into the interiors 54 380 and 58.

385 It thus can be seen that the rods of the linkage 52 extend through the interiors 54 and 58 of the first and second hollow ties 36 and 44. The first and second rail lugs 72, 76, 80, and 84 extend through the access holes 252, 256, 288, and 292, meaning that they extend between the interiors 54 and 58 of the first and second hollow ties 36 and 44, respectively, to the exteriors thereof. The operating lug 96, the lock lug 108, and the point detector lug 116 similarly extend, respectively, between the interiors 54 and 58 of the first and second hollow ties 36 and 44 and the exteriors.

390 By configuring the switching assembly 32 such that substantial portions of the linkage 52 extend within the interiors 54 and 58 of the first and second hollow ties 36 and 44; no portions of the linkage 52 are received in any of the cribs 336 between the first and second hollow ties 36 and 44 and/or the cribs 336 adjacent the first and second hollow ties 36 and 44 and the rail ties 8. The switching assembly 395 32 thus permits automated compression, *i.e.*, tamping, machines to be employed within all of the cribs 336 without the need for manual compaction or the risk of damaging any components of the linkage 52. Similarly, by disposing substantial portions of the linkage 52 within the interiors 54 and 58, movement of the linkage 52 is not impeded by the ballast, and likewise is not subject to resistance due to freezing of the ballast or of substances such as water in the ballast. In this regard, the heaters 272 and 308 are helpful.

400                   As set forth above, the great adjustability of the switching assembly 32  
as to the first and second hollow ties 36 and 44, with the associated first and second  
supports 40 and 48, as well as the linkage 52 permit the switching assembly 32 to be  
employed in conjunction with numerous different types of switches. The  
405                   configuration of the first and second supports 40 and 48 advantageously enhances the  
alignability of the switch machine 28 with the components of the linkage 52, which  
further advantageously permits the operating spread and connecting rods 88 and 92,  
the lock spread and connecting rods 100 and 104, and the point detector connecting  
rod 112 to be formed of generally available bar stock that is straight and substantially  
410                   free of bends and that is at least partially threaded. While the rods depicted herein are  
of a substantially circular cross section throughout the longitudinal extent thereof, it is  
noted that other cross sections can be employed in certain areas, such as polygonal or  
other cross sectional shapes.

415                   While specific embodiments of the invention have been described in  
detail, it will be appreciated by those skilled in the art that various modifications and  
alternatives to those details could be developed in light of the overall teachings of the  
disclosure. Accordingly, the particular arrangements disclosed are meant to be  
illustrative only and not limiting as to the scope of the invention which is to be given  
the full breadth of the claims appended and any and all equivalents thereof.